# User Manual Anybus<sup>®</sup> Communicator CAN CC-Link







HALMSTAD · CHICAGO · KARLSRUHE · TOKYO · BEIJING · MILANO · MULHOUSE · COVENTRY · PUNE · COPENHAGEN

# **Important User Information**

This document is intended to provide a good understanding of the functionality offered by the Anybus Communicator CAN - CC-Link.

The reader of this document is expected to be familiar with high level software design, and communication systems in general. The use of advanced CC-Link specific functionality may require in-depth knowledge of CC-Link networking internals and/or information from the official CC-Link specifications. In such cases, the people responsible for the implementation of this product should either obtain the CC-Link specification to gain sufficient knowledge or limit their implementation in such a way that this is not necessary.

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Warning:	This is a class A product. in a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.
ESD Note:	This product contains ESD (Electrostatic Discharge) sensitive parts that may be damaged if ESD control procedures are not followed. Static control precautions are required when handling the product. Failure to observe this may cause damage to the product.

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# P. About This Document

For more information, documentation etc., please visit the HMS website, 'www.anybus.com'.

# P.1 Related Documents

Document	Author
CAN protocol specification	www.can-cia.org
CC-Link Specification (Profile) (publication BAP-05028-E)	CLPA

# **P.2 Document History**

### Summary of Recent Changes (1.02 ... 1.10)

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Updated main window screenshot in chapter 7	23
Removed "cut", "copy" and "paste" from the edit menu	24
Added parameter "Silence Time" to "Subnetwork Settings"	29
Added parameter "Produce Alias" to "Produce"	31
Added parameters "Consume Alias", "Consistency Check", "Transaction Status Byte" and Transac- tion Status Address" to "Consume"	32
Changed screenshots and added information in "Select Connection"	39, 40
Added new item "Reassign Addresses" under "Anybus Configuration Manager Tools"	45
Added information on byte order when storing the control/status word	17
Added dynamic transactions	15, 38, 34, 35
Added information on transaction status byte	32
Added new state to CAN subnetwork status LED	9

### **Revision List**

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1.01	2012-02-13	KeL	12	MInor updates
1.02	2012-04-18	KeL	All	Corrections
1.10	2012-09-10	KaD, KeL	2, 4, 7, 8, 9, 10, 11, 12	Service pack 1 updates

## P.3 Conventions & Terminology

The following conventions are used throughout this manual:

- Numbered lists provide sequential steps
- Bulleted lists provide information, not procedural steps
- The terms 'Anybus' or 'module' refers to the Anybus Communicator CAN module.
- The terms 'host' or 'host application' refers to the device that hosts the Anybus module.
- Hexadecimal values are written in the format NNNNh or 0xNNNN, where NNNN is the hexadecimal value.
- A byte always consists of 8 bits.

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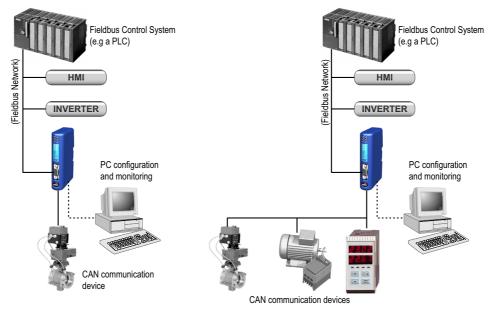
# 1. About the Anybus Communicator CAN

# **1.1 Introduction**

The Anybus Communicator CAN is a series of products that acts as a gateway between a subnetwork, running the standard CAN protocol, and a number of popular industrial networks. Integration of industrial devices is enabled without loss of functionality, control and reliability, both when retro-fitting to existing equipment as well as when setting up new installations.

The Anybus Communicator CAN is based on patented Anybus technology, a proven industrial communication solution used all over the world by leading manufacturers of industrial automation products. Each module offers integration of industrial CAN devices to one of these industrial networks: Ether-CAT, PROFIBUS, ControlNet, Modbus-RTU, Modbus-TCP, PROFINET, PROFINET IRT, Ether-Net/IP, DeviceNet, CC-Link and CANopen. The scope of this manual is the Anybus Communicator CAN for CC-Link. The manual primarily describes the functionality and the configuration of the CAN network and the connection between the CAN network and the CC-Link network. Relevant information on the CC-Link interface of the module is given, with the intention to facilitate the configuration of the interface into a CC-Link network. For more information about CC-Link, please refer to official specifications.

No proprietary configuration software is needed. All necessary configuration is performed using the tool Anybus Configuration Manager that accompanies the product.



Single-Node Standard CAN Network

Multi-Node Standard CAN Network

#### Subnetwork

The Anybus Communicator CAN recognizes and supports communication that conforms to the CAN standards 2.0A and 2.0B. The Communicator can adapt to any predefined network using CAN frames as means for data exchange, using the Anybus Configuration Manager tool, that is included with the product.

- 0 8 bytes of data in each frame
- 11-bit (CAN 2.0A) identifier or 29-bit (CAN 2.0B) identifier
- Bit rates supported: 20, 50, 100, 125, 200, 250, 500, 800 and 1000 kbit/s.

### **CC-Link Interface**

CC-Link connectivity is provided through patented Anybus technology:

- Up to 128 I/O (bit) points and 16 words (16 bit) of data (CC-Link v.1)
- Up to 896 I/O (bit) points and 128 words (16 bit) of data (CC-Link v.2)
- Up to 4 occupied stations and up to 8 extension cycles
- Supported baud rates range from 156 kbps to 10 Mbps
- · Baud rate and Station Number configuration via switches
- CC-Link remote device

### **1.2 Anybus Communicator CAN Concept**

### 1.2.1 General

The Anybus Communicator is designed to exchange data between a subnetwork, running CAN, and a higher level network. The CAN protocol uses frames, that are individually configurable, offering great flexibility.

Through the configuration of the CAN frames, the Communicator will adapt to a predefined CAN network. It will be possible to send data to and receive data from the subnetwork, but also to act as a relay for data on the CAN subnetwork.

The Communicator can issue frames cyclically, on change of data, or based on trigger events issued by the control system of the higher level network (i.e. the fieldbus master or PLC) or by the CAN network. It can also monitor certain aspects of the subnetwork communication and notify the higher level network when data has changed.

An essential part of the Anybus Communicator package is the Anybus Configuration Manager, a Windows<sup>™</sup> application which is used to supply the Communicator with a description of the subnetwork protocol. No programming skills are required; instead, a visual protocol description-system is used to specify the different parts of the CAN frames.

### 1.2.2 Data Exchange Model

Internally, the data exchanged on the subnetwork, and the data exchanged on the higher level network, resides in the same memory.

This means that in order to exchange data with the subnetwork, the higher level network simply reads and writes data to memory locations specified using the Anybus Configuration Manager. The very same memory locations can then be exchanged on the subnetwork.

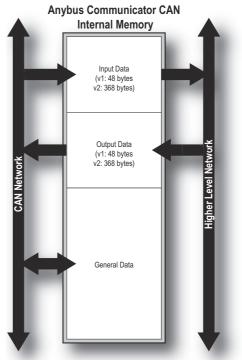
The internal memory buffer is divided into three areas based on their function:

• Input Data (Up to 48 bytes in v1 and up to 368 bytes in v2)

This area can be read by the higher level network.

• Output Data (Up to 48 bytes in v1 and up to 368 bytes in v2)

This area can be written to by the higher level network.

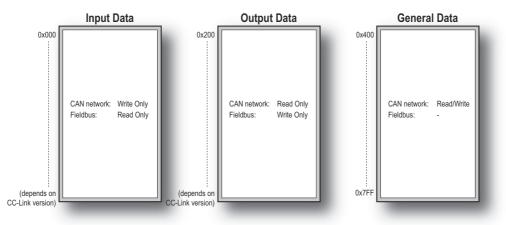


### General Data

This area can not be accessed from the higher level network, but may be used for transfers between individual nodes on the subnetwork, or as a general "scratch pad" for data. The size of the General Data area is 1024 bytes. How much data of the area that is used for subnetwork communication is decided by the configuration.

### **Memory Map**

When building the subnetwork configuration using the Anybus Configuration Manager, the different areas described above are mapped to the memory locations (addresses) specified below.



# 2. About the Module

### 2.1 External view

### A: Status LEDs

See also ...

- "Status LEDs" on page 9

### **B:** Fieldbus Specific Connector and Switches

This connector and these switches are used to connect the Anybus Communicator CAN module to the CC-Link network. They are described in "CC-Link Connectors and Switches" on page 10.

### C: USB connector

This connector is used for uploading and downloading the configuration and for software upgrade of the module.

See also...

- "USB Connector" on page 11

### **D: CAN Connector**

This connector is used to connect the communicator to the CAN network.

See also...

- "CAN Connector" on page 11

### E: Power Connector

This connector is used to apply power to the communicator.

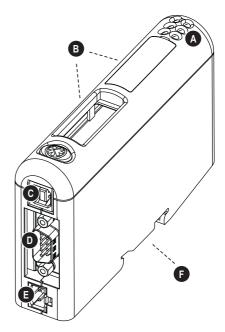
See also ...

- "Power Connector" on page 11

#### F: DIN-rail Connector

The DIN-rail mechanism connects the communicator to PE (Protective Earth). See also...

- "Mounting" on page 8



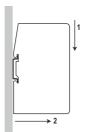
### 2.2 Mounting

Perform the following steps when physically installing the Communicator:

 Snap the Communicator on to the DIN-rail (See "External view" on page 7). The DIN-rail mechanism works as follows:



To snap the Communicator *on*, first press it downwards (1) to compress the spring in the DIN-rail mechanism, then push it against the DIN-rail as to make it snap on (2).



To snap the Communicator *off*, push it downwards (1) and pull it out from the DIN-rail (2), as to make it snap off from the DIN-rail.

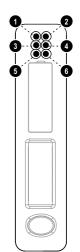
- 2. Connect the Communicator to the CAN network.
- **3.** Connect the Communicator to the CC-Link network.
- 4. Set the CC-Link configuration switches
- 5. Connect the power cable and apply power.

# 2.3 Status LEDs

The status LEDs on the front indicate the status of the module as shown in the table below.

Status LEDs 1 - 4 indicate the status of the CC-Link network and status LEDs 5 - 6 indicate the status of the CAN subnetwork and the device.

#	State	Status
1 - ERRL	Off	Power off or normal operation
	Red	CRC error detected or Illegal station number or illegal baud rate selected
2 - RDLED	Off	No data reception or power off
	Green	Data reception
3 -RUN	Off	Power off, network non-participating or timeout status
	Green	Normal operation
3 -SDLED	Off	No data transmission or power off
	Green	Normal operation
5 - CAN subnet-	Off	Power off/no CAN communication
work status	Green	Running with no transaction error/timeout
	Flashing green	Not all transactions have been executed at least once since startup and no transaction error/timeout has occurred.
	Flashing red	Transaction error/timeout or subnetwork stopped
	Red	Fatal error
6 - Device status	Off	Power off
	Alternating red/green	Invalid or missing configuration
	Green	Operation mode Run
	Flashing green	Operation mode Idle
	Red	Fatal error



### 2.4 Connectors

### 2.4.1 CC-Link Connectors and Switches

#### **Station Number Switches**

Configuration switches A and B are used to set the CC-Link Station Number. Note that these settings cannot be changed during runtime, i.e. the Communicator requires a reset in order for any changes to have effect.

The configuration is made using the rotary switches as follows:

Station Number = (Switch B x 10) + (Switch A x 1)

Example:

If the Station Number shall be 42, set switch B to '4' and switch A to '2'.

The switches provide a valid address range from 1 to 64

#### **Baud Rate Switch**

Rotary switch C gives the baud rate for the CC-Link network.

Setting	Baud rate (bps)
0	156 k
1	625 k
2	2.5 M
3	5 M
4	10 M

### **CC-Link Connector**

Pin no	Signal	Description	
1	DA	Communication signals	
2	DB		1 22 22 22 23 25
3	DG	Digital ground	
4	(shield)	Cable shield	
5	FE/PE	Frame ground	

**Note:** Normally the configuration switches are covered by a plastic hatch. When removing the hatch, avoid touching the circuit boards and components. If tools are used when opening the hatch, be careful.



### 2.4.2 USB Connector

At the bottom of the module you find a USB connector used for software upgrade of the module and for uploading and downloading configurations.

Pin no.	Description
1	+5 V input
2	USBDM (USB communication signals)
3	USBDP (USB communication signals)
4	Signal GND
Housing	Cable Shield



**Note**: USB is used for configuration and software upgrade only. Remove the USB cable when the configuration of the module is finished.

### 2.4.3 CAN Connector

Next to the USB connector the CAN connector is found.

Pin no.	Description
2	CAN_L
5	Housing, CAN cable shield
7	CAN_H
1, 4, 8, 9	(not connected)
3, 6	CAN GND



### **2.5 Power Connector**

Pin no.	Description
1	+24V DC
2	GND

### Notes:

- Use 60/75 or 75×C copper (CU) wire only.
- The terminal tightening torque must be between 5... 7 lbs-in (0.5... 0.8 Nm) See also...
  - "Power Supply" on page 49

### 2.6 Software Installation

### 2.6.1 Anybus Configuration Manager

### **System Requirements**

- Pentium 233 MHz or higher (300 MHz recommended)
- 64 MB RAM or more (128 MB recommended)
- Microsoft Windows XP, Windows Vista, or Windows 7

### Installation

### • Anybus Communicator CAN resource CD

Insert the CD and follow the onscreen instructions. If the installation does not start automatically right-click on the CD-drive icon and select Explore. Execute 'setup.exe' and follow the onscreen instructions.

• From website

Download and execute the self-extracting .exe file from the HMS website (www.anybus.com).

### 2.6.2 Firmware Update

Updates of the Communicator firmware will be published on the support pages at www.anybus.com. Also available is the tool Firmware Download TP, that is used to download the updated firmware to the Communicator.

**Note**: Before downloading the new firmware, save a copy of the configuration, as the configuration in the module will be erased during the installation process of the new firmware. When download of the firmware is finished, the configuration can be restored from the safety copy.

# 3. Getting Started

The purpose of this chapter is to give a short description of how to install the module and get it up and running, transferring I/O data between the CAN network and the CC-Link network. Before starting, make sure that you have access to knowledge about the CAN protocol to be configured, e.g. access to the CAN protocol specification.

Perform the following steps when installing the Communicator:

**1.** Download the Anybus Configuration Manager from the product pages at www.anybus.com or copy it from the CD that accompanies the product. Install it on your PC.

**2.** Build your configuration in the Anybus Configuration Manager tool, for an example see "Configuration Example" on page 51, for a description of the tool see chapters 7 to 12.

- 3. Connect the Communicator to your PC using the USB connector.
- 4. Connect the power cable and apply power.

**5.** Download the configuration from the Anybus Configuration Manager to the Communicator. See "Online" on page 39.

- 6. Remove the USB cable, turn off the power and disconnect the power cable.
- 7. Snap the Communicator on to the DIN-rail (See "Mounting" on page 8).
- 8. Connect the Communicator to the CAN network with proper termination and shielding.
- 9. If necessary, configure the other nodes in the CAN network.
- **10.** Connect the Communicator to the CC-Link network.
- **11.** Select baud rate and station number using the switches on the module.
- **12.** Connect the power cable and apply power.

**13.** Configure the CC-Link network. Please adapt the configuration to the one stored in the Communicator.

# 4. CAN Network Communication

## 4.1 General

The CAN protocol is message-based and offers the possibility to exchange up to 8 bytes of data in each message. How these bytes are interpreted, is defined in each application. The CAN protocol is a transparent protocol, meaning that it only acts as a data carrier, and it is up to the users (the application) to define and interpret the data content of the messages.

Data on CAN is exchanged using frames. Each frame has a unique identifier for the data it exchanges. The identifier also represents the message priority on the CAN network. The Anybus Communicator CAN supports either 11-bit (CAN 2.0A) or 29-bit (CAN 2.0B) identifiers, depending on what is defined during configuration.

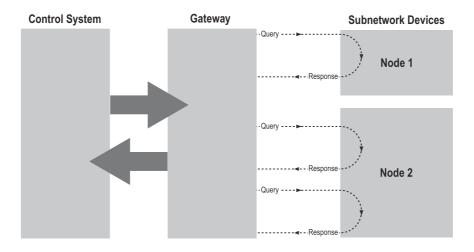
CAN is essentially a produce-consume network, where all nodes listen to all messages. The devices recognize what data to collect by what identifier the CAN frame carries. The Communicator is also able to act as a Master and issue queries that demand responses. It is possible to use both methods in the same configuration of the module.

# 4.2 Types of Messages

The Anybus Communicator CAN features three different message types regarding the subnetwork communication, called 'Query/Response', 'Produce' and 'Consume'. Note that these messages only specify the basic communication model, not the actual CAN protocol. All three types of messages can be used in the same configuration.

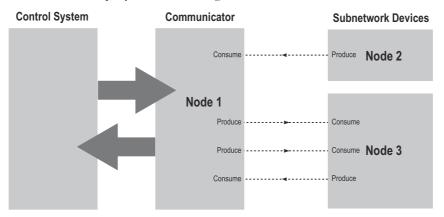
### 4.2.1 Query-Response

The Communicator acts as a master on the subnetwork, and the CAN communication takes place in a query-response fashion. The Communicator sends a query and expects an answer within the specified timeout.



### 4.2.2 Produce and Consume

When using these messages, there is no master-slave relationship between the Communicator and the nodes on the subnetwork. Any node, including the Communicator, may spontaneously produce a message. The message is sent on the network. The nodes on the network listen to all traffic and decide independently which messages to consume (read). Nodes do not have to respond to messages, nor do they have to wait for a query to send a message on the network.



In the figure above, the Communicator 'consumes' data that is 'produced' by a node on the subnetwork. This 'consumed' data can then be accessed from the higher level network. This also works the other way around; the data received from the higher level network is used to 'produce' a message on the subnetwork to be 'consumed' by a node.

**Note**: When configuring the Communicator using the Anybus Configuration Manager, 'produce' and 'consume' are defined from the Communicator's perspective.

### **4.3 Protocol Building Blocks**

The following building blocks are used in Anybus Configuration Manager to describe the subnetwork communication. How these blocks apply to the two modes of operation will be described later in this document.

### • Group

A group in the Anybus Configuration Manager does not represent any special device on the CAN network. It is a means to structure the transactions that are defined for the Communicator. Each group can be associated with a number of transactions, see below.

• Transaction

A transaction consists of one or more CAN frames. Each transaction is associated with a set of parameters controlling how and when to use it on the subnetwork. There are five kinds of transactions: produce, consume, query-response, dynamic produce and dynamic consume. A group can contain transactions of all three types simultaneously. A total of 128 transactions can be configured.

#### • Dynamic Transaction

In normal transactions, all parameters are changed using the Anybus Configuration Manager. A dynamic transaction makes it possible for a network master to change selected parameters during runtime. The parameters are mapped to the output data area or to the general data area and it will not be possible to change them using the Anybus Configuration Manager. A dynamic trans-

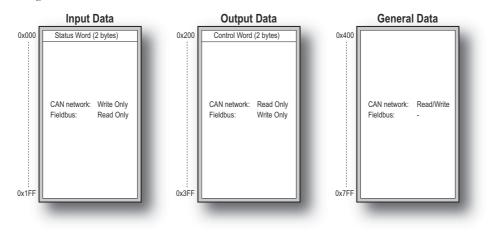
action may only consist of one CAN frame that can hold up to one data object. Also only one produce and one consume dynamic transaction are allowed.

### CAN Frames

The CAN frames are low level entities used to compose transactions (see above). Each frame carries an 11-bit or 29-bit identifier and can hold up to 8 bytes of data. See "Configuration of CAN Frames" on page 36. A total of 256 CAN frames can be configured.

### 4.4 Control/Status Word

An optional control/status word can be used to control the startup mode of the module and to read the status of the CAN network. The control word is always mapped to the first two bytes of the output data area, and the status word is mapped to the first two bytes of the input data area. It is not possible to change these locations.



Note 1: The picture shows the maximum available data areas in the Communicator. Not all fieldbuses can access all addresses in the input and output data areas, please see section Data Exchange Model in chapter 1.

**Note 2**: The control/status words are stored in the first two bytes of the data areas, with the least significant byte (bit 0-7) in the first byte (byte #0).

Through the control word it is possible to reset the CAN controller, reboot the module and decide the start-up mode of the Communicator:

Bit	Name	Description	
15 - 3	(Reserved)		
2	Reset CAN	A transition from 0 to 1 resets the CAN controller (used when the CAN interface is bus off).	
1	Reboot module	A transition from 0 to 1 reboots the Communicator (software reset)	
0	Operation mode	This bit sets the start-up operation mode of the Communicator: 0 - Idle (No new data issued to the CAN network. Data received from the CAN network is sent on the CC-Link network.) 1 - Run (Data is exchanged between the CAN network and CC-Link.)	

The status word holds status information from the CAN network:

Bit	Name	Description
15 - 6	(Reserved)	
5	CAN overrun	0 - OK 1 - CAN reception overrun
4	Error passive	0 - The CAN interface is NOT in error passive state 1 - The CAN interface is in error passive state
3	Bus off	0 - Bus running 1 - Bus off
2	Reset CAN complete	If set, the CAN controller has been reset (used when the CAN interface is bus off).
1	(Reserved)	
0	Operation mode	0 - Idle 1 - Run

### 4.5 Transaction Live List

An optional transaction live list is available. It consists of a bit array where each bit corresponds to a transaction on the CAN subnetwork. (bit 0 corresponds to transaction 1 etc.). A set bit indicates normal functionality. The bit is not set if the transaction is non-working or non-existent. The live list is mapped in the input data area of the memory, either at the start of the area or directly after the status word. From 8 transactions up to 128 transactions in steps of 8 can be monitored using the live list. Thus, up to 16 bytes of the input data area of the memory can be occupied by the live list.

The latest live list is always available from the Anybus Configuration Managers Diagnostics/Status window, whether the live list is mapped in the input data area or not, see "Diagnostics/Status" on page 44.

# 5. CC-Link Communication

## 5.1 General

The Anybus Communicator CAN acts as a CC-Link slave on the CC-Link network. As such, it does not initiate communication towards other nodes by itself, but can be read from/written to by a CC-Link master.

### 5.2 Data Representation

The Input and Output Data areas in the internal memory buffer are used for CC-Link data. The amount of data exchanged on the bus depends on the configuration of the Communicator.

When setting up the CC-Link communication, make sure that the I/O sizes in the CC-Link master match the actual sizes used by the Communicator. The data sizes can be viewed at any time, see "Address Overview" on page 43.

On CC-Link, data is organized as bit and word data, where a block of bit data is immediately followed by a block of word data. By default, the Communicator exchanges data using version 1 of the CC-Link protocol, and the data size depends on the number of occupied stations as follows:

Occupied Stations	Bit Data	Word data
1	4 bytes	8 bytes
2	8 bytes	16 bytes
3	12 bytes	24 bytes
4	16 bytes	32 bytes

The Communicator also supports CC-Link version 2 operation, increasing the amount of bit and word data by utilizing an extended number of bus cycles ('extension cycles'). In this case, it is possible to specify the number of occupied stations as well as the number of extension cycles, allowing a number of possible data sizes (below).

The bit and word data sizes correlate to the number of occupied stations and extension cycles as follows (CC-Link Version 2):

Occupied	1 Extension Cycle		2 Extension Cycle		4 Extension Cycle		8 Extension Cycle	
Stations	Bit Data	Word data						
1	4 bytes	8 bytes	4 bytes	16 bytes	8 bytes	32 bytes	16 bytes	64 bytes
2	8 bytes	16 bytes	12 bytes	32 bytes	24 bytes	64 bytes	48 bytes	128 bytes
3	12 bytes	24 bytes	20 bytes	48 bytes	40 bytes	96 bytes	80 bytes	192 bytes
4	16 bytes	32 bytes	28 bytes	64 bytes	56 bytes	128 bytes	112 bytes	256 bytes

This feature affects data throughput, as more than one bus cycle may be needed for each data transfer.

### 5.2.1 CC-Link System Area

The Remote Ready flag in the CC-Link system area (input data, byte 0, bit 3) is used in order for the CC-Link interface to appear as a CC-Link Remote Device. This functionality is available through the Anybus Communicator Manager and is enabled by default to conform to the standard CC-Link profile. If the functionality is disabled, the system area CC-Link communication flags can be handled freely but in accordance with any of the profiles defined in the CC-Link specification. How this is performed is beyond the scope of this document.

**IMPORTANT:** The CC-Link interface is implemented according to the CC-Link Specification (publication BTP-05028-B), which means that the last 16 bits of the bit data are reserved for the CC-Link System area, where various CC-Link communication flags are found. The area cannot be used for data exchange if this functionality is enabled. This behavior, that is different from that of most other networking systems, must be taken into account when setting up the subnetwork configuration.

Note that most masters do not require the use of the CC-Link System Area-flags to operate, i.e. the gateway may be able to exchange data even if these flags are left untouched.

### 5.2.2 Memory Layout (Internal Memory Buffer)

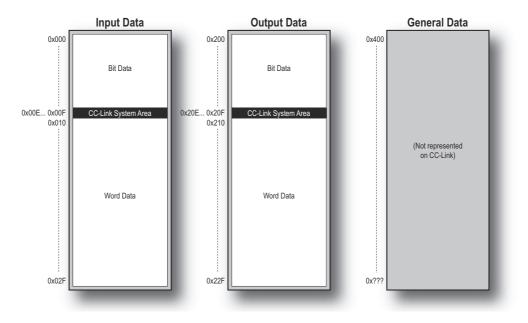
The data in the input and output data areas is represented as continuous blocks of I/O data. Each data object in a CAN frame adds to the total amount. Usage of the memory can always be seen in the Address Overview, see page 43.

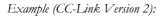
The bit and word data correlate to internal memory as follows:

#### Example (CC-Link Version 1):

In this example, the CC-Link settings in the Anybus Configuration Manager is set as follows: CC-Link Version = 1 Occupied stations = 4 System Area = Enabled

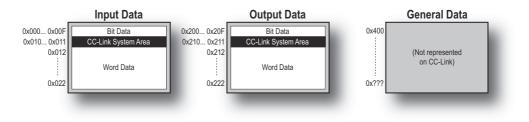
Resulting memory layout:





In this example, the CC-Link settings in the Anybus Configuration Manager is set as follows:

CC-Link Version = 2 Extension cycle= 8 Occupied station= 1 System Area = Enabled Resulting memory layout:



# 6. Configuration

# 6.1 Configuring the Anybus Communicator CAN

The configuration of the Anybus Communicator CAN is performed using the configuration tool Anybus Configuration Manager for Communicator CAN (ACM). The tool is included on the CD that accompanies the module, and it is also available for download at 'www.anybus.com'. Chapters 7 to 12 in this manual describe the configuration tool and its features. A configuration example is given in Appendix B on page 51.

The USB connector at the bottom of the module is used for uploading and downloading the configuration. Please remove the USB cable when the configuration of the Communicator is finished.

### 6.2 Configuring the CC-Link Network

The Anybus Communicator CAN - CC-Link is a CC-Link slave on the CC-Link network. The general settings for the adapter interface are configured using the ACM (see "Network Settings" on page 29). Please note that the size of the I/O data that can be read from and written to the module is defined when configuring the Communicator using the ACM tool.

The CC-Link slave interface of the Communicator is configured within the configuration of the CC-Link network. An application note is available on the support pages for the Anybus Communicator CAN - CC-Link module at 'www.anybus.com'.

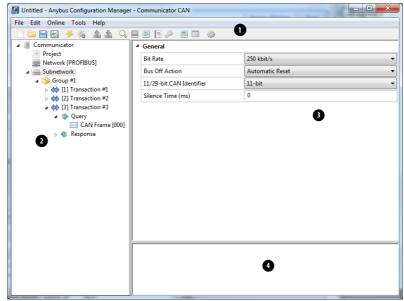
# 7. Anybus Configuration Manager

The Anybus Configuration Manager (ACM) is used to configure all aspects of the Communicator CAN. It also provides different tools for monitoring the module and the CAN subnetwork.

Note: The configuration manager automatically allocates addresses and memory space in the input and output areas of the Communicator for the data objects that are configured. It is possible to change these addresses, but it is recommended to finish the configuration using default addresses before starting to change any addresses. A valid address range is always shown in the information section of the main window.

# 7.1 Main Window

The main window in the Anybus Configuration Manager (ACM) is divided into 4 sections as follows:



### 1. Pull-down Menus & Toolbar

The toolbar provides quick access to frequently used functions.

### 2. Navigation Section

This section is the main tool for building, selecting and altering different levels of the subnetwork configuration. On most entries, right-clicking will give access to the different selections related to that particular entry.

### 3. Parameter Section

This section holds a list of parameters or options related to the currently selected entry in the Navigation Section.

The parameter value may be specified either using a selection box or entering a value manually, depending on parameter.

#### 4. Information Section

This section presents information related to the parameter where the pointer is hovering.

### 7.1.1 Pull-down Menus

Some of these entries are available directly on the toolbar as well. The toolbar icon is shown next to these entries.

#### File

This menu features the following entries:

• New Create a new configuration.

• Open...

Open a previously created configuration. A configuration is saved with the file extension .hcg.

Save

Save the current configuration.

- Save As... Save the current configuration under a new name.
- Recent Files Displays a list of recently accessed configurations
  - **Exit** Close the Anybus Configuration Manager.

### Edit

٠

This menu features the following entries:

• Undo

Undo the most recent action. Repeat to undo more actions.

• Redo

Redo the most recent undo.

### Online

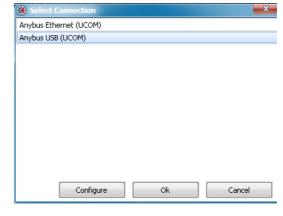
This menu features the following entries:

Select Connection

This entry gives the opportunity to select connection for the module.

See also

- "Select Connection" on page 39



#### Connect/Disconnect

This entry connects/disconnects the configuration tool to the module.

### • Upload Configuration

This entry uploads a previously downloaded configuration to the Anybus Configuration Manager.

### • Download Configuration

This entry downloads the configuration to the Anybus Communicator CAN. Any previously downloaded configuration will be overwritten.<sup>1</sup>

 <sup>&#</sup>x27;Download Configuration' will only be available if there is a valid configuration to download. Please check the Diagnostics/Status page for information about warnings and faults. See "Diagnostics/Status" on page 44.

### Tools

This menu features the following entries:

•	Monitor/Modify		
	This entry opens the Monitor/Modify window that gives easy monitoring and modifying the transaction data.	access to	Q
	- See "Monitor/Modify" on page 41		
•	CAN Line Listener		_
	Listen in on the CAN communication on the subnetwork.		
	- See "CAN Line Listener" on page 42		
•	Address Overview		
	Displays the usage of the different parts of the internal memo module.	ry of the	
	- See "Address Overview" on page 43		
•	Diagnostics/Status		
	Displays diagnostics and status of the Communicator and the configuration.	present	
	- See "Diagnostics/Status" on page 44		
•	Change Module Password		_
	Gives the opportunity to change the download and upload part for the module.	sswords	P
	- See "Password" on page 47		
•	Project Summary		
	Displays information and a summary of the present configuration information is saved in html format and can be displayed in an er.		
	- See "Project Summary" on page 46		
•	Options	Options	×

Selecting this entry gives access to more settings, that can be used to adapt the behavior of the Communicator.

- See "Options" on page 48

4	General			
	Language	English		
	Monitor/Modify Update Time (ms)	2000		
4	Security			
	Module Upload Password			
	Module Download Password			
	Set Module Password on Download	Disabled		
4	File Paths			
	Diagnostics & Line Listener	C:\Users\KeL\Documents\HMS\ACN Browse		

### Help

This menu features the following entry:

• About...

Displays information about the Anybus Configuration Manager.

# 8. Basic Settings

# 8.1 Project

Selecting 'Project' will give the opportunity to enter and store project information. Project name, project creator, version and description can be entered.

Project
📄 Network [CC-Link]
Communicator
b Subnetwork

Project Information	
Name	Example
Creator	Appl. Dev.
Version	1.0
Description	This project is an example.

### 8.2 Network Settings

Select 'Network' in the Navigation Section to gain access to the parameters described in this section.

### General

During start-up of the Communicator, the fieldbus interface of the Communicator is initialized to fit the configuration created in the Anybus Configuration Manager. Optionally, some initialization parameters can be set manually to provide better control over how the data shall be treated by the Communicator.

### **Network Type**

The Anybus Configuration Manager supports a wide range of networking systems. Make sure that this parameter is set to the correct network type, in this case CC-Link.

A Network	Network		
Network Type	CC-Link	•	
4 General	General		
CC-Link Version	1	•	
Occupied Stations	1	•	
System Area	Disabled	-	

### **General Settings**

Selecting CC-Link gives access to parameters, that define the data representation on the CC-Link network:

Parameter	Default	Comment
CC-Link Version	1	The version (1 or 2) of CC-Link decides how much data can be sent and received.
Extension Cycle	1	Decides number of extension cycles for handling IO data. Valid values are 1, 2, 4, and 8. Note: Only valid for CC-Link version 2.
Occupied stations	1	Decides number of stations for handling IO data. Valid values are 1, 2, 3, and 4.
System Area	Disabled	Decides whether the CC-Link system area in memory buffers of the module shall be enabled or not.

For more information about these parameters, see "Data Representation" on page 19.

### 8.3 Communicator Settings

Select 'Communicator' in the Navigation Section to gain access to the parameters described in this section. The figure shows the available parameters. Project
 Network [CC-Link]
 Communicator
 Subnetwork

4	General		
	Control/Status Word	Enabled	
	Start-up Operation Mode	Idle	
	Transaction Live List	Map 16 transactions (2 bytes)	
4	Statistics		
	Counters	Enable Receive and Transmit Counter	
	Receive Counter Address	0x004	
	Transmit Counter Address	0x006	
4	Fatal Event		
	Action	Stay in Safe-State	

#### General

Parameter	Comment		
Control/Status Word <sup>a</sup>	If the Control/Status word is enabled it occupies the first two bytes of the out/in area of the mem-		
	ory.		
	See also		
	"Control/Status Word" on page 17		
Start-up Operation If the Control Word is enabled, it is possible to decide the start-up mode of the s			
Mode	start-up mode can be either 'Run' or 'Idle'.		
Transaction Live List <sup>a</sup>	If the Transaction Live List is enabled it is mapped from the beginning of the input area or, if the Control/Status Word is enabled, after the Status Word. It is possible to map from 8 to 128 transactions, in steps of 8. Each transaction is represented by a bit that tells the system whether the transaction is alive or not.		
	See also		
	"Transaction Live List" on page 18		

a. If the Control/Status Word or the Transaction Live List are going to be used, it is recommended to enable these before any frames are added when building the configuration, to avoid memory address collisions.

### Statistics

Parameter	Comment		
Counters <sup>a</sup>	The receive counter and the transmit counter count successful CAN messages <sup>b</sup> on the sub- network. If enabled, the counters can be mapped to the input data area. The first free address in the input data area is selected by default. The counters can be disabled and enabled sepa- rately.		
Receive Counter Address	Enter the address in the input data area where the receive counter shall be mapped. The receive counter occupies 2 bytes.		
Transmit Counter Address	Enter the address in the input data area where the transmit counter shall be mapped. The transmit counter occupies 2 bytes.		

a. If any counters are going to be used, it is recommended to enable these before any frames are added when building the configuration, to avoid address collisions in the memory.

b. The messages are counted only if they are configured in the Anybus Configuration Manager

### **Fatal Event**

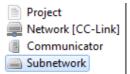
The action in case of a fatal software event is decided by this parameter

Parameter	Values	Comment
Action	Stay in Safe-State	The Communicator will be locked in the safe state
	Software Reset	The software will be reset and the Communicator will be restarted automatically

# 8.4 Subnetwork Settings

Select 'Subnetwork' in the Navigation Section to gain access to the settings described in this section.

### General



Parameter	Values	Comment
Bit Rate	20 kbit/s 50 kbit/s 100 kbit/s 125 kbit/s 200 kbit/s 250 kbit/s 500 kbit/s 800 kbit/s	Select CAN bit rate on the subnetwork.
Bus Off Action	No Action Automatic Reset	Select what will happen to the CAN controller when the CAN network goes bus off. Available only when the Control/Status Word is not used. Please note that when enabling the Control/Status Word, this parameter will automatically be set to 'No Action'.
11/29-bit CAN Identifier	11 bit 29 bit	<ul> <li>Select CAN identifier size on the subnetwork</li> <li>If there are transactions configured when this parameter is changed, the following will happen: <ul> <li>a change from 11 bit to 29 bit identifier will cause the identifier to be padded with zeroes up to 29 bits, keeping the 11 bits at the same location.</li> <li>a change from 29 bit to 11 bit identifier will cause the upper 18 bits to be deleted and the lower 11 bits kept.</li> </ul> </li> <li>WARNING! This may in some cases cause faulty CAN identifiers.</li> </ul>
Silence Time (ms)	0 - 65535	Default = 0 (disabled) The minimum time that must elapse between the end of a message and the beginning of the next message. If, for example, a device on the subnetwork is slow and/or does not have a queue for messages, it may be necessary to enter a pause in between messages to ensure that all messages are handled cor- rectly.

# 9. Groups and Transactions

### 9.1 General

The configuration of the Communicator is set up in groups, each containing one or more transactions. Please note that the groups do not represent a physical device on the CAN network. They are a means for structuring the application, and maintaining an overview of it. The maximal number of groups is 128.

A transaction can be either a Produce, a Consume or a Query/Response transaction. Each transaction holds one or more CAN frames, which transport the data on the network. A total of 128 transactions is allowed, and a total of 256 CAN frames.

Each CAN frame can hold up to 8 bytes of data.

Groups and transactions as well as frames and objects (described in the next section) can be copied and pasted in the configuration tree, but only at the same level as they were copied from, or their parent.

### 9.2 Groups

To create a group, right click on 'Subnetwork' and select 'Add Group'. The name of the group can be changed by selecting 'Group' and then entering a new name at 'Group Alias'.

 File
 Edit
 Online
 Tools
 Help

 Project
 Project
 Image: Communicator
 Image: Communicator
 Image: Communicator

 Image: Communicator
 Image: Communicator
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Exempel.hcg - Anybus Configuration Manager - Communicator CAN

If you want to insert another group, right click on 'Subnetwork' once more. The

new group will be added to the end of the list of groups.

If you right click on a group and select 'Insert Group', the new group will be inserted before the selected group.

It is recommended to change the group name, to better present the configuration.

### 9.3 Transactions

There are five kinds of transactions: Produce, Consume, Query/Response, Dynamic Produce and Dynamic Consume.

Selecting the transaction will give the option to give the transaction an alias. The order of the transactions in the tree is given as the transaction number in the parameter section. Each transaction number corresponds to a bit in the transaction live list that can be mapped to the input data area.

**Note:** The transaction live list is always available in the Diagnostics/Status window, even when it is not mapped to the input data area in the memory.

O Add Produce

Add Consume

Insert Group

Add Query/Response
 Add Dynamic Produce

💿 Add Dynamic Consume

To add a transaction to the group, right click on the group and select either Add Produce, Add Consume, Add Query/Response, Add Dynamic Produce or Add Dynamic Consume.

Each transaction holds one CAN frame by default when added to a group. The dynamic transactions can not hold more than one CAN frame.

### 9.3.1 Produce

A produce transaction transmits CAN frames on the CAN network for all devices on the network to listen to. A CAN device on the network will use the identifier of the produce transaction to decide if the data is meant for it or not. The Communicator operates as any other device on the CAN network, that produces and transmits data on the network. Se-

General			
Produce Alias	Produce		
Offline Options	Clear Data 🔹		
Update Mode	Cyclically 👻		
Update on RTR	Enabled 🔹		
Transmission Complete Byte	Enabled 🔹		
Transmission Complete Address	0x000		
Timing			
Update Time (ms)	10		

lecting 'Produce' gives access to the following parameters:

Parameter	Value	Comment
Produce Alias	-	An alias for the produce transaction (max 16 characters)
Offline Options	Clear Data	Select what will happen to the output data if the CC-Link network goes offline
	Freeze Data	
	Stop Transaction	
Update Mode	Cyclically	Defines how the transmission of the transaction is triggered
	On Data Change	
	Single Shot	
	Trigger Byte	
Update on RTR	Disabled	If a message on the configured CAN identifier for a produce transaction is
	Enabled	received with the RTR (Remote Transmission Request) bit set, the product transaction is triggered to be sent. Only available if only one CAN frame is configured in the transaction.
Transmission Complete	Disabled	When enabled, the Transmission Complete Byte is incremented each time a
Byte	Enabled	produce transmission is completed.
Transmission Complete Address	First available address (default)	If the Transmission Complete Byte is enabled, enter the address here.
Update Time (ms)	1000 (default)	When Update Mode 'Cyclically' is selected, this parameter defines the time interval (ms) between two transmissions. Valid range: 5 - 65535
Trigger Byte Address	First available address (default)	When Update Mode 'Trigger Byte' is selected, this parameter specifies the address of the trigger byte. The transaction will be triggered on a change in this byte.

Right click on 'Produce' to add another CAN frame. For the setup of CAN frames see "Configuration of CAN Frames" on page 36.

#### 9.3.2 Consume

A consume transaction listens to CAN frames on the CAN network and collects data from a frame with a matching CAN identifier. The Communicator operates as any other device on the CAN network that listens to all data that is available on the network. Selecting 'Consume' gives access to the following parameters:

Consume Alias	Consume
Offline Options	Clear Data .
Consistency Check	Enabled
Timing	
Offline Timeout (ms)	100
Trigger	
Reception Trigger Byte	Enabled
Reception Trigger Address	0x010
Status	
Transaction Status Byte	Enabled
Transaction Status Address	0x001

Parameter	Value	Comment
Consumer Alias	-	An alias for the consume transaction (max 16 characters).
Offline Options	Clear Data	Select what will happen to the input data if the CAN subnetwork goes offline.
	Freeze Data	
Consistency Check	Disabled	When enabled, all frames in the transaction must be received before evalu-
	Enabled	ation. The frames are verified to contain expected data according to the con- figuration. Once verified, the fieldbus process data is updated with the recieved data. When disabled, all frames will be evaluated individually and the fieldbus process data is updated directly. The Offline Timeout will be set to 0.
Offline Timeout	0 (default)	The maximum time before the transaction is considered to be lost. Use 0 to disable the timeout. Valid Range: 0, 10 - 65535.
Reception Trigger Byte	Disabled Enabled	When enabled, the Reception Trigger Byte is incremented each time a con- sume transaction is received.
Reception Trigger Address	First available address (default)	If the Reception Trigger Byte is enabled, enter the address here.
Transaction Status Byte	Disabled	When enabled, the Transaction Status Byte is updated every time the status
	Enabled	of the transaction is changed.
Transaction Status Address	First available address (default)	If the Transaction Status Byte is enabled, enter the address here.

Right click on 'Consume' to add another CAN frame. For the setup of CAN frames see "Configuration of CAN Frames" on page 36.

#### **Transaction Status Byte**

If enabled, the transaction status byte holds the following status information for each separate transaction.

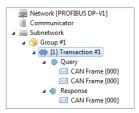
Bit	Name	Description
0	Timeout	0 - The transaction has not timed out.
		1 - The transaction has timed out.
1	Data error	0 - The transaction does not have data errors.
		1 - The transaction has data errors. <sup>a</sup>
2	Not executed	0 - The transaction has been executed at least once.
		1 - The transaction has not been executed yet.
3 - 7	(Reserved)	(Always 0)

a. Data errors that can be detected are 'data out of range', 'invalid data size' and 'non-matching constant bytes' (in Constant object).

#### 9.3.3 Query/Response

In Query/Response mode the Communicator operates as a master and issues queries to the CAN network. The Communicator will then expect a response within the specified timeout. A Query/Response transaction includes both query CAN frames and response CAN frames.

Selecting Query will give the same options as selecting Produce, except 'Update on RTR', see:



• "Produce" on page 31.

Selecting Response will give the same options as selecting Consume, see

• "Consume" on page 32.

Please note that the Offline Timeout value indicates the maximum time that the Communicator will wait for an answer before an error is issued. For a cyclic query, the offline timeout must be lower than the update time.

Right click on either 'Query' or 'Response' to add a new CAN frame. For the setup of CAN frames see "Configuration of CAN Frames" on page 36.

#### 9.3.4 Dynamic Produce

Only one dynamic produce transaction can be added to a configuration. The function and parameters are similar to a produce transaction with the exception that some parameters can be accessed by the network master in the output data area or the general data area. At the same time, these parameters are not accessible via the Anybus Configuration Manager.

4 (	General	
	Produce Alias	Dynamic Produce
	Offline Options	Clear Data
	Update Mode	Cyclically
	Transmission Complete Byte	Disabled
1	Dynamic	
	Dynamic Config Address	0x200

Parameters that are available in the Anybus Configuration Manager are given in the table below.

Parameter	Value	Comment
Produce Alias	-	An alias for the dynamic produce transaction (max 16 characters)
Offline Options	Clear Data	Select what will happen to the output data if the CC-Link network goes
	Freeze Data	offline
	Stop Transaction	
Update Mode	Cyclically	Defines how the transmission of the transaction is triggered
	On Data Change	
	Single Shot	
	Trigger Byte	
Transmission Complete	Disabled	When enabled, the Transmission Complete Byte is incremented each time a
Byte	Enabled	produce transmission is completed.
Transmission Complete	First available	If the Transmission Complete Byte is enabled, enter the address here.
Address	address (default)	
Trigger Byte Address	First available	When Update Mode 'Trigger Byte' is selected, this parameter specifies the
	address (default)	address of the trigger byte. The transaction will be triggered on a change in
		this byte.
Dynamic Config	First available	This parameter specifies the memory address for the dynamically configura-
Address	address (default)	ble parameters.

Parameters that can be changed dynamically are stored at the specified memory address in the order given in the table below. These parameters are initialized at 0.

Parameter	Size	Comment
CAN-ID	2 or 4 bytes	11 bit or 29 bit CAN identifier
Update time	2 bytes	When Update Mode 'Cyclically' is selected, this parameter defines the time interval (ms) between two transmissions. Valid range: 5 - 65535. Cyclic update is stopped if this parameter is set to 0.
Data length (bit 0-3)	1 byte	The data length is given in bits 0-3 in this byte. At initialization this value is set to 0 and can later be changed up to the maximal data length entered for the data object in the Anybus Configuration Manager.
RTR bit (bit 4)		Signals a remote transmission request.
Reserved (bit 5 - 7)	1	

#### 9.3.5 Dynamic Consume

Only one dynamic consume transaction can be added to a configuration. The function and parameters are similar to a consume transaction with the exception that some parameters can be accessed by the network master in the output data area or the general data area. At the same time, these parameters are not accessible via the Anybus Configuration Manager.

Parameters that are available in the Anybus Configuration Manager are given in the table below.

▲ General	
Consume Alias	Dynamic Consume
Offline Options	Clear Data
▲ Trigger	
Reception Trigger Byte	Enabled
Reception Trigger Address	0x000
▲ Status	
Transaction Status Byte	Disabled
Dynamic	
Dynamic Config Address	0x205

Parameter Value Comment		Comment	
Consumer Alias	-	An alias for the dynamic consume transaction (max 16 characters).	
Offline Options	Clear Data	Select what will happen to the input data if the CAN subnetwork goes offline.	
	Freeze Data		
Reception Trigger Byte	Disabled	When enabled, the Reception Trigger Byte is incremented each time a con-	
	Enabled	sume transaction is received.	
Reception Trigger	First available	If the Reception Trigger Byte is enabled, enter the address here.	
Address	address (default)		
Transaction Status Byte	Disabled	When enabled, the Transaction Status Byte is updated every time the status	
	Enabled	of the transaction is changed. <sup>a</sup>	
Transaction Status	First available	If the Transaction Status Byte is enabled, enter the address here.	
Address	address (default)		
Dynamic Config	First available	This parameter specifies the memory address for the dynamically configura-	
Address	address (default)	ble parameters.	

a. See "Transaction Status Byte" on page 32.

Parameters that can be changed dynamically are stored at the specified memory address in the order given in the table below. These parameters are initialized at 0.

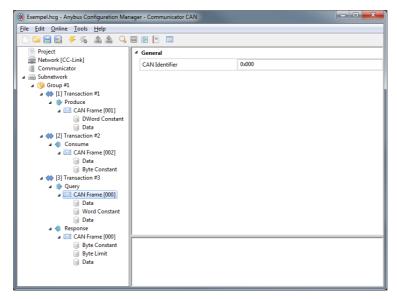
Parameter	Size	Comment
CAN-ID	2 or 4 bytes	11 bit or 29 bit CAN identifier
Offline Timeout	2 bytes	The maximum time before the transaction is considered to be lost. Use 0 to disable the timeout. Valid Range: 0, 10 - 65535.
Data length (bit 0-3)	1 byte	The data length is given in bits 0-3 in this byte. At initialization this value is set to 0 and can later be changed up to the maximal data length entered for the data object in the Anybus Configuration Manager.
Reserved (bit 4 - 7)		

# **10. Configuration of CAN Frames**

## 10.1 General

Each transaction includes one or more CAN frames. A total of 256 CAN frames is allowed. Right-clicking on a transaction will give the opportunity to add another frame to the transaction.

The Anybus Configuration Manager makes it possible to decide the configuration of the 8 bytes of data that can be included in each frame. The configuration manager automatically allocates memory space in the input and output areas of the Communicator for the data objects that are configured in the frames. The result can be seen in the Address Overview, see page 43. Any address conflicts will turn up red in this view.



**Note:** A CAN frame can not contain more than 8 bytes of data. It is possible to configure the data area in each frame, but the size of the combination of objects must not exceed 8 bytes.

#### **10.1.1 CAN Identifiers**

Each frame has a CAN identifier, to make it possible for each node on the CAN network to recognize data meant for it. Default identifier is '0'. It can be changed by selecting the CAN Frame and enter the new CAN Identifier in the Parameter window.

The CAN frame has either a 11-bit identifier or a 29-bit identifier. If the size of the identifier is changed, an 11-bit identifier will have the 11 original bits padded with zeroes in front. A 29 bit identifier will have its 18 highest bits cut, which may cause a not valid 11-bit identifier.

It is possible to have several frames in one transaction. The first frame in a Consume or Response transaction must have a CAN identifier that does not appear in any other Consume or Response transaction. Consecutive frames within a received transaction may have the same identifier, on two conditions:

- The first part of the data area in the frame is a byte, word or Dword constant with a unique value compared to other frames with the same identifier within the transaction.
- If any frame with another identifier is added to the transaction, it must not break the sequence of frames with identical identifiers.

# **10.2 Produce/Query CAN Frame**

The following objects and parameters are configurable in a CAN frame in a produce transaction, or when used in the query part of a query/response transaction. To add objects to the 8 byte data area of the frame, right-click on CAN Frame.

😳 Add Data Object 💿 Add Byte Constant Object 😳 Add Word Constant Object Add DWord Constant Object 💿 Insert Frame 🚜 Cut Сору Paste

Object	Parameters	Description/Comment		
Data	Data Length (Bytes)	A data object can occupy 1 - 8 bytes (default =1)		
	Data Address	Address in the data area where the object shall be mapped. Default: The first available position i used.		
	Swap	Values:	Result (original value = 0102 0304):	
		No Swapping (default)	0102 0304	
		Word Swap	0201 0403	
		Double Word Swap	0403 0201	
Byte Constant	Value (1 byte, valid range: 0x00 - 0xFF)	Constant value to be tra	ansmitted (little endian).	
Word Constant	Value(2 bytes, valid range: 0x0000 - 0xFFFF)	Constant value to be tra	ansmitted (little endian).	
Dword Constant	Value (4 bytes, valid range: 0x00000000 - 0xFFFFFFFF)	Constant value to be tra	ansmitted (little endian).	

a where the object shall e first available position is	ᇢ Delete
Result (original value = 0102 0304):	
0102 0304	
0004 0400	

# 10.3 Consume/Response CAN Frame

Parameters

Data Address

Swap

Data Length (Bytes)

Value (1 byte, valid

range: 0x00 - 0xFF)

Value(2 bytes, valid

Value (4 bytes, valid

range: 0x00000000 -

0xFFFFFFF)

range: 0x0000 -

0xFFFF)

The following objects and parameters are configurable in a CAN frame in a consume transaction, or when used in the response part of a query/response transaction. To add objects to the 8 byte data area of the frame, right-click on CAN Frame.

**Description/Comment** 

No Swapping (default)

Double Word Swap

shall be used. Values:

Word Swap

(little endian).

(little endian).

(little endian).

Address in the data area where the object shall

be mapped. Default: The first available position

If the values differ, the message will be ignored

If the values differ, the message will be ignored

When receiving a message with a constant, the

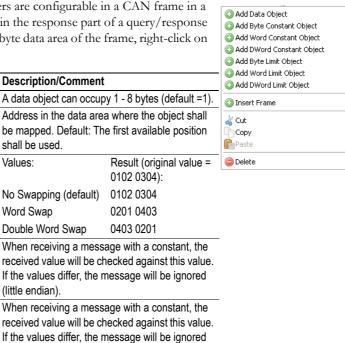
received value will be checked against this value.

If the values differ, the message will be ignored

0102 0304):

0102 0304 0201 0403

0403 0201



Anybus Communicator CAN to CC-Link	
Doc.Rev. 1.10	

Object

Byte Constant

Word Constant

Dword Constant

Data

Object	Parameters	Description/Comment
Byte Limit (1 byte, valid range: 0x00 - 0xFF	Minimum Value	When receiving a message with a limit object, the received value will be checked against the mini- mum value. If the received value is lower than the minimum value, the message will be ignored.
	Maximum Value	When receiving a message with a limit object, the received value will be checked against the maximum value. If the received value is larger than the maximum value, the message will be ignored.
Word Limit (2 bytes, valid range: 0x0000 - 0xFFFF)	Minimum Value	When receiving a message with a limit object, the received value will be checked against the mini- mum value. If the received value is lower than the minimum value, the message will be ignored.
	Maximum Value	When receiving a message with a limit object, the received value will be checked against the maximum value. If the received value is larger than the maximum value, the message will be ignored.
Dword Limit (4 bytes, valid range: 0x00000000 -	Minimum Value	When receiving a message with a limit object, the received value will be checked against the mini- mum value. If the received value is lower than the minimum value, the message will be ignored.
0xFFFFFFF)	Maximum Value	When receiving a message with a limit object, the received value will be checked against the maximum value. If the received value is larger than the maximum value, the message will be ignored.

# **10.4 CAN Frames in Dynamic Transactions**

A dynamic transaction must consist of one frame. Only one object, a data object, can be added to the 8 byte data area of this frame. .

The CAN Identifier of the CAN frame in a dynamic transaction can not be set in the Anybus Configuration Manager. The identifier is stored in the output data area or the general data area.

General	
Object Alias	Data
Max Data Length (Bytes)	1
Data Address	0x20B

The Max Data Length of the data object is entered in the configuration manager, but the actual data length is given by the parameter mapped to the output data area or the general data area.

# 11. Online

The entries in the Online menu are used to select and connect to a Anybus Communicator CAN module and to upload/download the configuration.

- Select Connection
- Connect/Disconnect
- Upload Configuration
- Download Configuration

Onli	ne Tools Help	
1	Select Connection	
j 🦐	Connect	-
	Upload Configuration	1
	Download Configuration	

Connect the Communicator that is to be configured to your PC. The configuration can always be downloaded to the Communicator using the USB type 2 connector and the included USB cord. If the industrial network interface supports Ethernet, a suitable LAN cable can be used to download the configuration. Apply power to the module.

# **11.1 Select Connection**

To be able to access the module, start by choosing 'Select Connection'.

The module supports Ethernet and USB connections.

**Note:** Although the Anybus Ethernet (UCOM) connection is available in the connection list, it can in practice only be used if the module has an RJ45 connector for Ethernet.

Select Connection	and the	Producer 1	×
Anybus Ethernet (UCOM)			
Anybus USB (UCOM)			
Config		Ok	Cancel

#### General

When a connections is selected, the PC running the ACM will lock to that specific Communicator. If the USB connection is used, the Communicator will be identified by its serial number. If the Ethernet connection is used, the IP address will be used for identification. If the configuration is to be downloaded to another module, using the same PC, the process of selecting connection will have to be repeated for that specific module.

It is recommended to select a specific Communicator for the connection, as this will diminish the risk of downloading the wrong configuration.

#### Anybus Ethernet (UCOM) Connection

Selecting 'Anybus Ethernet (UCOM)' and pressing 'Configure' opens a window where available Anybus Communicator CAN modules are listed.

To scan the network for further modules, press the 'Scan' button at the bottom of the window.

If the IP settings for a module are not set, it is possible to set these by pressing the 'Set IP' button. The module can be identified by the MAC Id listed in the rightmost column.

**Note:** These IP settings will be overwritten at the next power up of the module, if the settings are changed within the configuration.

#### **Anybus USB (UCOM) Connection**

To use a USB connection, select 'Anybus USB (UCOM)'. Continue by pressing 'Configure' to open the ACM USB Connection window. The dropdown menu in this window shows available Anybus Communicator CAN modules.

There are also the options to either manually enter the serial number of a desired device or to select 'first available device' to download a configuration to.

# Setup Connection

IP Address	0.0.0.0	
Subnet Mask	255.255.255.0	
Gateway	0.0.0.0	

Module Serial	A0176
	<first available="" device=""> Anybus Communicator CAN [A0176C3E]</first>

Ok

Cancel

## **11.2 Connect/Disconnect**

The Communicator is connected/disconnected using this entry in the menu.

#### 11.3 Download and Upload Configuration

Selecting "Download Configuration" downloads the configuration to the Communicator. Any configuration previously present in the ACM will be overwritten.

Selecting 'Upload Configuration' will fetch the configuration in the connected Communicator to the Anybus Configuration Manager.

If the configuration is to be downloaded to another Communicator, change the connection, see "Select Connection" on page 39.

# **12. Anybus Configuration Manager Tools**

The Anybus Configuration Manager (ACM) gives access to different tools for monitoring and controlling the module and the CAN subnetwork:

- Monitor/Modify
- CAN Line Listener
- Address Overview
- Diagnostics/Status
- Reassign Addresses
- Project Summary
- Password
- Options

## 12.1 Monitor/Modify

Selecting this option in the Tools menu opens this window, where the data areas of the transactions can be monitored. If the configuration downloaded to the Communicator is the same as is open in the ACM, it is possible to monitor and modify the transactions. Pressing the green button on the left starts the monitoring/modifying:

	🛭 🎯 Group #1		Modify	Group		Transaction	Format		
<ul> <li>Produce 1C 42 99 EA</li> <li>Address: 0x0202 1C 42 99 EA</li> <li>Group #1 Transaction #2 Hex</li> <li>Consume 51 22 58 27 15 30 5D</li> <li>Group #1 Transaction #3 Hex</li> <li>Query C9 5B 19 AE F2</li> <li>Address: 0x0206 C9 5B 19 AE</li> <li>Address: 0x020A F2</li> <li>Response CE 2C 6F 02 E4 57</li> </ul>	Transaction #1			Group	#1	Transaction #1	Hex		
Group #1         Transaction #2         Hex           Consume         51 22 58 27 15 30 5D         Figure 1         Transaction #3         Hex           Query         C 9 58 19 AE F2         Figure 2         Figure 2         Figure 2         Figure 2           Address:         0x000         C 95 19 AE         Figure 2         Figure 2         Figure 2           Address:         0x000         Figure 2         Figure 2         Figure 2         Figure 2           Address:         0x000         Figure 2         Figure 2         Figure 2         Figure 2			Produce	1C 42	99 EA				
▷         Consume         51 2 258 27 15 30 5D           Group #1         Transaction #3         Hex           4         Query         C9 58 19 AE F2         Address: 0x0206         C9 58 19 AE           Address:         0x0206         C9 58 19 AE         E           Address:         0x0204         F2         E           4         Response         CE 2C 6F 02 E4 57         E			Address: 0	x0202	1C 42 99 EA				
Group #1         Transaction #3         Hex           Query         C9 5B 19 AE F2				Group	#1	Transaction #2	Hex		
Query         C9 5B 19 AE F2           Address: 0x0206         C9 5B 19 AE           Address: 0x020A         F2           Response         CE 2C 6F 02 E4 57		Þ	Consume	51 22 58 27 15 30 5D					
Address: 0x0206         C9 58 19 AE           Address: 0x020A         F2           Response         CE 2C 6F 02 E4 57				Group	#1	Transaction #3	Hex		
Address: 0x020A F2 Response CE 2C 6F 02 E4 57		4	Query	C9 5B	C9 5B 19 AE F2				
Response CE 2C 6F 02 E4 57			Address: 0x0206						
			Address: 0	x020A	F2				
Address: 0x0011 CE 2C 6F 02 E4 57		1	Response						
			Address: 0	x0011	CE 2C 6F 02 E4 57				

If Modify is enabled, it is possible to change the data values during runtime in Produce transactions and in the Query part of Query/Response transactions, i.e. only the out area of the Communicator can be modified. This will inhibit any data from the industrial network (CC-Link), but input data from the CAN network will still be updated.

**Note 1**: Addresses in the general area range can not be modified. If a transaction only has addresses in the general area, the Modify check box will be disabled.

**Note 2**: If a transaction is defined to transmit on a change of state in a trigger byte, this transaction can not be modified by this tool.

#### **12.2 CAN Line Listener**

The CAN Line Listener gives the opportunity to log the traffic on the CAN network. Any log can be saved for later use. The 5000 latest frames are logged. This is done continuously, or it is possible to stop logging after 5000 frames from a defined time.

The CAN Line Listener shows all CAN frames present on the CAN network, not only those sent or received by the Communicator. Information about CAN frames, that have identifiers present in the configuration, that is downloaded to the Communicator, is shown in black text. Information about all other frames is shown in gray text. Clicking on the save icon will save the log at the location entered in the Tools/Options dialogue, see "Options" on page 48.

Please note that the configuration in the ACM and the configuration in the Communicator have to match.

-	\$ 🖪 🗎							
Line	TxRx	Time (µs)	CAN ID (Hex)	RTR	Length	Data (Hex)	Data (String)	
1	Rx	0	04DB	0	6	AE 52 90 49 F1 F1	®RIññ	
2	Tx	4	06AB	0	3	DB 3C 87	Û<	
3	Rx	19	0064	0	4	0D 1C 06 B7		
4	Rx	31	074D	0	7	C8 43 BB 8B A6 1F 03	ÈC»¦	
5	Tx	49	032C	0	2	1F 5D		
6	Tx	53	0005	1	4	45 3B 13 0D	E;‼	
7	Rx	55	06B8	1	1	32	2	
8	Rx	70	0349	1	0			
9	Rx	72	024C	0	0			
10	Rx	82	0754	1	2	DC AD	Ü-	
11	Rx	83	0645	1	7	66 D0 6B C4 30 B7 32	fÐkÄ0-2	
12	Tx	99	0023	1	3	91 9D E1	á	
13	Tx	117	06CE	1	3	99 02 B9	TM 1	
14	Tx	121	0289	0	2	7E C5	~Å	
15	Tx	125	05BD	0	1	EA	ê	
16	Rx	137	0472	0	1	D6	Ö	
17	Rx	144	0235	1	7	DC 8E 66 83 EF 57 49	ÜfiWI	
18	Tx	154	0268	0	1	CD	Í	
19	Rx	157	0119	0	1	72	r	
20	Rx	165	0384	0	2	4F 4A	OJ	
21	Rx	173	0043	0	7	2C 53 CB C9 12 1E 33	,SËÉ 1 <u>3</u>	
22	Rx	177	05E0	1	4	D4 9F D4 A4	ÔÔ¤	
23	Rx	193	073E	0	1	22		
24	Rx	212	0691	0	4	2D 48 D3 8F	-HÓ	

Note: The CAN Line Listener will only display data if the RTR bit is NOT set.

## **12.3 Address Overview**

The Address Overview tool shows the usage of the different memory areas in the module. It gives an easy view of any collisions of data that are present in the different memory areas. If needed, the memory location for the data of one transaction at a time, can be shown.

0 0	1		
Transaction #1	Transaction #2	Transaction #3	
In Area 23 Bytes (244)		Out Area 11 Bytes (244)	General Area 0 Bytes (1024)
0000		0200	0400
0010		0210	0410
0020		0220	0420
0030		0230	0430
0040		0240	0440
0050		0250	0450
0060		0260	0460
0070		0280	0470
0000		0290	0490
0090 00A0		0290 02A0	0440
0080		0280	0480
0000		02C0	0400
0000		02D0	04D0
00E0		02E0	04E0
00F0		02F0	04F0
			0500
			0510
			0520
			0530
			0540
			0550

**Note:** The Address Overview is an offline tool with no reference to the module. It shows the memory usage of the the configuration that is present in the Anybus Configuration Manager at the moment.

# 12.4 Diagnostics/Status

The Diagnostics/Status tool gives access to diagnostics and status information of different kinds.

) Diagnostics/Status	
Configuration Tool	
-	
Configuration Warning	Collision on Address 0x000 ([1] Transaction #1)
Configuration Error	Address is out of range 0x00C ([2] Transaction #2)
Configuration Error	Address 0x00F extends on another area ([2] Transaction #2)
Configuration Warning	Collision on Address 0x000 ([3] Transaction #3)
Configuration Error	Address is out of range 0x011 ([3] Transaction #3)
CAN	
CAN State	
CAN Overrun	
Sent CAN Frames	
Received CAN Frames	
Identification	
Module Type	
Network Type	
Serial Number	
Firmware Version	
Configuration Protection	
Communicator	
Operation Mode	
Configuration Status	
Network	
Network State	
Transaction	
Live-List	
Fatal Error Information	

Item	Description
Configuration Tool	The configuration is validated by the ACM and any errors will be reported here, e.g. if the some address has been used for several transactions or if the same CAN identifier is used for more than one transaction. This is the only section of the Diagnostic/Status window that can be used when the configuration tool is not connected to a Communicator. <b>Note</b> : This information is valid for the configuration in the tool only, and does not relate to any configuration stored in the module.
CAN	Information on the status of the CAN subnetwork
Identification	Information on the module
Communicator	This item gives the operation mode and the configuration status of the Communicator
Network	Network state
Transaction The live list will be shown here. It can also be kept in the input memory area, se tion Live List".	
Fatal Error Information	If the Communicator is subject to a fatal error, this information is used by HMS support when troubleshooting the module. Please contact HMS support at www.anybus.com if a fatal error occurs.

The figure below shows an example of what the section Fatal Error Information may look like.

Error Counter	2 Clear
Network Type	EtherNet/IP (Configurated Network Type is not compatible with hardware
Hardware Function ID	0xFFFF
Firmware Version	1.1.4
Task ID	8
Source Line	268
Source File	ec/nwcomx.c
Parameter Value	0
Parameter Pointer	0

The information in the Diagnostics/Status window can be saved by clicking on the save icon (file format CSV). The file will be saved at the location entered in the Tools/Options dialogue, see "Options" on page 48.

## 12.5 Reassign Addresses

This tool sorts all assigned data and puts it in order, from the beginning of the memory area and on. It also removes any collisions. The result can be seen using the tool "Address Overview".

Note that there will be no confirmation notice after clicking the "Reassign Addresses" button.

## 12.6 Project Summary

Project information and a summary of the configuration is saved as a html file and can be read in any browser. The file is saved as the location entered in the Tools/Options dialogue, see "Options" on page 48.

Selecting Project Summary' will open a browser window that displays the summary:



Anybus Configuration Manager Communicator CAN

Version 1.1.1.3

#### Information

Project Name Project Creator Project Version Project Description Document Date

#### Configuration

Network

Network Type: TCP/IP Settings: IP Address: Subnet Mask: Gateway: Modbus Addressing Mode: Modbus Connection Timeout Exact IO Match:

#### Communicator

Control/Status Word: Start-up Operation Mode: Transaction Live List: Receive Counter Address: Transmit Counter Address: Action:

#### Subnetwork

Bit Rate: Bus Off Action: 11/29-bit CAN Identifier: Example Appl. Dev. 1.0 Example Project 2011-09-16 13:52:45

EtherNet/IP Enabled 192.168.0.1 255.255.255.0 0.0.0.0 Disabled 60 Disabled

Enabled Idle Map 16 transactions (2 bytes) 0x004 0x006 Stay in Safe-State

250 kbit/s No Action 11 bit

#### Group #1 > [1] Transaction #1

Transaction: Offline Options: Update Mode: Update on RTR: Transmission Complete Address: Update Time (ms): CAN Frame [001], DWord Constant: CAN Frame [001], Data (4 bytes):

#### Group #1 > [2] Transaction #2

Transaction: Offline Options: Offline Timeout (ms): Reception Trigger Address: CAN Frame [002], Data (7 bytes): CAN Frame [002], Byte Constant:

#### Group #1 > [3] Transaction #3

Transaction: Offline Options: Update Mode: Transmission Complete Address: Update Time (ms): CAN Frame [000], Data (4 bytes): CAN Frame [000], Data (1 byte): Transaction: Offline Options: Offline Options: Offline Timeout (ms): CAN Frame [000], Byte Constant: CAN Frame [000], Byte Limit: CAN Frame [000], Byte Limit: CAN Frame [000], Data (6 bytes): Produce Clear Data Cyclically Enabled 0x00F 10 Value: 0xABCDEF00 Address: 0x202

Consume Clear Data 100 0x010 Address: 0x008 Value: 0x22

Query Clear Data Cyclically 0x000 10 Address: 0x206 Value: 0x000 Address: 0x20A Response Clear Data 0 Value: 0x00 Value: 0x00 Value: 0x00 - 0x00 Address: 0x011

## 12.7 Password

It is possible to password protect a configuration. Passwords can be set both for uploading and downloading a configuration.

Passwords are set in the Options window, see "Options" on page 48. The same password can be used for uploading a configuration and for downloading a configuration. If the "Set Module Password on Download" parameter is enabled, the password will be downloaded to the module along with the configuration. When a configuration is protected by passwords you can still use the tools that are listed in this chapter. It is only the configuration by itself that is protected.

The passwords in a connected module can be changed directly from the 'Change Module Password' entry in the Tools menu. If no password has been set previously, the "Old Password" box should be left empty.

Security	
Password Type	Download Password 🗸
Old Password	
New Password	
Retype Password	
	Update Close
	Password Type Old Password New Password

## 12.8 Options

Selecting this entry gives access to more settings, that can be used to adapt the behavior of the Communicator.

	General			
	Language	English		
	Monitor/Modify Update Time (ms)	2000		
ſ	Security			
	Module Upload Password			
	Module Download Password			
	Set Module Password on Download	Disabled		
í	File Paths			
	Diagnostics & Line Listener	C:\Users\KeL\Documents\HMS\ACN Browse		

ltem	Subitem	Comment
General	Language	
	Monitor/Modify Update Time (ms)	Enter the time between monitor/modify updates in milliseconds <sup>a</sup> . Valid range: 1000 to 60000 Default: 2000
Security <sup>b</sup>	Module Upload Password	
<b>,</b>	Module Download Password	
	Set Module Password on Download	Default: Disabled
File Paths	Diagnostics & Line Listener	By default the logs and the project summary are saved in the user catalog in Windows (\My Documents\HMS\ACM Communicator CAN\). To change this, browse to or enter the name of the folder
		where the logs shall be saved. <sup>c</sup> If the folder entered does not exist, the ACM will use the default address.

a. If a low value is entered, it may affect the performance of the Communicator, i.e. the data throughput delay will be longer.

b. See "Password" on page 47.

c. The log files contain time stamped versions of the CAN Line Listener, Diagnostics/Status and Project Summary. When the "Project Summary" button is pressed a time stamped version is automatically saved in a subfolder named "Project Summary Logs".

When the Save button in the CAN Line Listener window is pressed a time stamped version is automatically saved in a subfolder named "Line Listener Logs".

When the Save button in the Diagnostics/Status window is pressed a time stamped version is automatically saved in a subfolder named "Diagnostics Logs".

# **A. Technical Specification**

# A.1 Protective Earth (PE) Requirements

The product must be connected to protective earth (PE) via the DIN-rail connector in order to achieve proper EMC behavior.

HMS Industrial Networks does not guarantee proper EMC behavior unless these PE requirements are fulfilled.

# A.2 Power Supply

#### **Supply Voltage**

The Communicator requires a regulated 24 V±10% DC power source.

#### **Power Consumption**

The typical power consumption is 150 mA at 24 V.

# A.3 Environmental Specification

#### A.3.1 Temperature

#### Operating

-25° to +55° Celsius (Test performed according to IEC-60068-2-1 and IEC 60068-2-2.)

#### Non Operating

-40° to +85° degrees Celsius (Test performed according to IEC-60068-2-1 and IEC 60068-2-2.)

#### A.3.2 Relative Humidity

The product is designed for a relative humidity of 5 to 95% non-condensing. Test performed according to IEC 60068-2-30.

# A.4 EMC (CE) Compliance

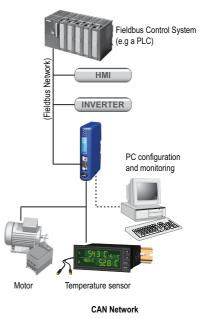
EMC compliance testing has been conducted according to the Electromagnetic Compatibility Directive 2004/108/EC. For more information please consult the EMC compliance document, see product/support pages for Anybus Communicator CAN to CANopen (slave) at www.anybus.com.

# **B.** Configuration Example

This appendix gives an example of the configuration of an Anybus Communicator CAN to collect data from a temperature sensor and to control and monitor a motor.

**1.** Start the Anybus Configuration Manager - Communicator CAN (ACM).

**2.** Choose industrial network. The example is the same irrespective of industrial network, but in an application it is important to choose network first, as the ACM will show the amount of data that can be transferred.



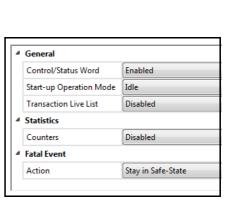
3. Select 'Communicator'.

- Enable the Control/Status Word.

If the Control/Status Word is to be used in a configuration, it is recommended to enable it before adding any transactions to the configuration. The Control/Status Word is positioned at the start of the memory, and this may cause address conflicts if any data objects have been configured previously.

For more information on the Control/Status Word, see page 18.

- Leave the rest of the parameters at default values.



Project

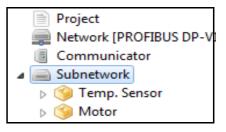
Network [PROFIBUS DP-V1

**4.** Select 'Subnetwork'.

Motor_Temperature.hcg - Anybus Config	uration Manager - Communicator C	AN	
<u>File Edit Online Tools H</u> elp			
Project	4 General		
Network [PROFIBUS DP-V1] Communicator	Bit Rate	250 kbit/s	
Subnetwork	Bus Off Action	No Action	
	11/29-bit CAN Identifier	11 bit	

If the Control/Status Word is enabled no Bus Off Action can be defined.

- 5. Add Groups.
  - Right-click on 'Subnetwork' and add two groups to the navigation tree, one for each device on the CAN network.
  - Rename them e.g. Temp. Sensor and Motor. Renaming is essential to enable other users than the designer of the application to comfortably monitor and modify the application.



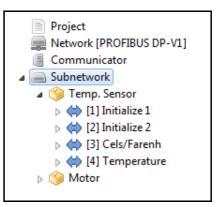
The CAN network is message-based, but using the group to structure the transactions will make it conceptually easier to build a configuration.

6. Add transactions to Temp. Sensor group.

The temperature sensor needs to be initialized. It needs instructions during runtime, and it will deliver temperature data to the Communicator.

A suitable transaction for an initialization is a queryresponse transaction which is run once at start up. A query-response transaction ensures an acknowledgement of a successful initialization. In this example, the initialization is performed in two steps.

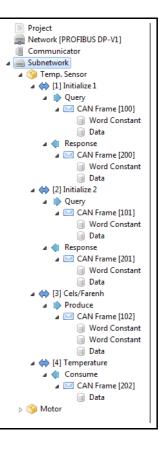
Also, instructions and information need to be sent to the sensor and data collected. A produce transaction sends information to the network and a consume transaction will collect information.



- Add two query-response transactions and rename them 'Initialize 1' and 'Initialize 2'.
- On each, select Query and change Update Mode to Single Shot. The transactions will be run once at startup to initialize the communication with the temperature sensor.
- Leave the rest of the parameters at default values.
- Add one Produce transaction to send information and instructions to the temperature sensor. Rename the transaction to 'Cels/Farenh' and set Update Mode to Cyclically.
- Leave the rest of the parameters at default values.
- Finally add one Consume transaction to collect the data cyclically from the temperature sensor. Rename the transaction to 'Temperature' and set Update Mode to Cyclically.
- Leave the rest of the parameters at default values.

- **7.** Add frames to the transactions.
  - Right-click on 'Query' in 'Initialize 1' and add a CAN frame.
  - Select the frame.
  - Set a unique CAN identifier to the frame. The CAN identifier shall be recognized on the network by the temperature sensor.
  - Right click on the frame to define the components of the 8 byte data area in the frame, see figure to the right.
  - Enter constant values where applicable.
  - Right-click on 'Response' in 'Initialize 1' and repeat the procedure.

Addresses in the input and output areas of the internal memory will automatically be allocated to the data objects. It is possible to change these addresses, but it is recommended to finish configuration using default values. If any collisions appear, the addresses can be changed at a later



stage. The ACM will not allow you to add a data or a constant object, that is larger than the remaining data area in the selected frame.

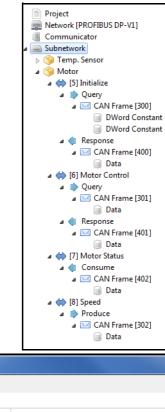
**8.** Repeat according to step 7 to add frames and contents to 'Initialize 2', 'Cels/Farenh' and 'Temperature'.

9. Add transactions to Motor group.

The motor needs to be initialized. It also needs instructions during runtime, and it will return status information to the Communicator. It is also possible to remotely set the speed of the motor.

- Add a query-response transaction and rename it Initialize'.
- Select Query and change Update Mode to Single Shot.
- Project
  Network [PROFIBUS DP-V1]
  Communicator
  Subnetwork
  Subnetwork
  Temp. Sensor
  Motor
  Motor
  (5) Initialize
  (6) Motor Control
  (7) Motor Status
  (8) Speed
- Add one Query-Response transaction ('Motor Control') to control the motor during runtime.
- Set Update Mode to On Data Change.
- Add one Consume transaction ('Motor Status') to collect status cyclically from the motor.
- Finally add a Produce transaction ('Speed') to be able to change the speed of the motor.





**11.** Check the validity of configuration in the Diagnostics/Status window.

8	Biagnostics/Status				
	2 5 🗎				
4	Configuration				
	Configuration Validation	Valid			
4	▲ CAN				
	CAN State				
	CAN Overrun				
	Sent CAN Frames				

If address conflicts are present, check the Address Overview to see which transactions cause the conflict. Change the addresses of the data objects in the frames to remove conflicts.

( Address Overview				- • ×		
©						
Initialize 1	Initialize 2		Cels/Farenh			
☑ Temperature	Initialize		Motor Control			
Motor Status	🗹 Speed					
In Area 13 Bytes (244)		Out Ar	ea 9 Bytes (244)			
0000		0200				
0010		0210				
0020		0220				
0030		0230				
0040		0240				
0050		0250				
0060		0260				
0070		0270				
0080		0280				
0090		0290				
00A0		02A0				
0080		0280				
00C0		02C0				
00D0		02D0				
00E0		02E0				
00F0		02F0				
Not Used	Used			Collision		
Produce/Query	Con	sume/Re	sponse	System		

**12.** Download the configuration to the Communicator using the USB connection. Remove the USB cable when finished

A configuration can be saved at any time and opened at a later time for editing. Once it is valid it can be downloaded to the Anybus Communicator CAN.